

# SPECIFICATIONS

## 700-45 Flow Meter

# TOTAL CONTROL SYSTEMS



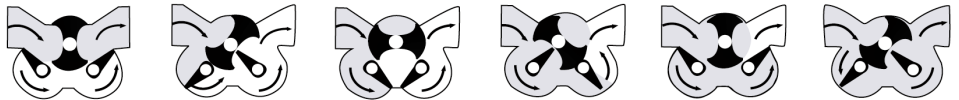
**Total Control Systems rotary positive displacement flow meters offer reliable and precise measurement solutions for preset delivery, flow rate control, blending and custody transfer of vehicle or wholesale measurement applications.**

### INDUSTRIES SERVED

- Petroleum Products
- Alternative Fuels
- Aviation Fuels
- Agricultural Chemicals
- Petrochemicals
- Textiles
- Foods and Beverages
- Paints and Coatings
- Pharmaceuticals
- Printing Inks

### DESIGN

The 700-45 flow meter has a simple and efficient meter design consisting of a housing and three rotors that rotate in unison within the measuring chamber. The absence of wear, from no metal-to-metal contact inside the chamber, eliminates any deterioration in accuracy and provides a long service life. The rotors are supported by bearings inserted into two bearing plates, where at the end of each rotor shaft is a timing gear. The timed rotation between each rotor is then transferred through the calibration adjuster to the register, which will then give a consistent and superior measurement of accuracy.



FLOW ILLUSTRATION

### PERFORMANCE FEATURES

**LOW PRESSURE DROP:** will operate on gravity flow or pump pressure. Maximum pressure differential at 600 GPM (2271 LPM) is 4.5 PSI.

**SUSTAINED ACCURACY:** no metal-to-metal contact inside the measuring chamber means minimal wear and deterioration in accuracy over time, fewer recalibrations and longer service life.

**VISCOSITY RANGE:** will accurately measure liquids up to 1,500,000 SSU (325,000 CPS)

**LINEARITY:**

5:1 Turndown - capable of  $\pm 0.100\%$  of maximum nominal flow rate

10:1 Turndown - capable of  $\pm 0.125\%$  of maximum nominal flow rate

15:1 Turndown - capable of  $\pm 0.150\%$  of maximum nominal flow rate

**REPEATABILITY:** capable of 0.02% over the entire range of flow

*Data provided from test conditions where all system variables were constant. The results are based on the 700 series flow meter and Veeder Root mechanical registration, using 32 SSU testing fluid.*

**REGULATORY:** Meets NIST, USA military and other international weights and measures accuracy requirements.

### OPERATING SPECIFICATIONS

**DESIGN TYPE:** Positive Displacement Rotary Abutment

**FLOW CAPACITY:** 40 GPM to 600 GPM  
151 LPM to 2271 LPM

**VISCOSITY:** Up to 225 SSU at rated capacity.

**PRESSURE RATING:** 150 PSI  
10.5 BAR

**TEMPERATURE RATING:** -40°F to 160°F  
-40°C to 71°C

**CONNECTIONS:** 4" NPT Standard; Optional BSPT, Slip Weld, ANSI and DIN flanges are available upon request.

## METER TYPES

### SPA Standard Petroleum (Aviation)

For metering refined petroleum products; such as Regular and Unleaded Gasoline, Diesel, Bio-Diesel, Aviation Gasoline, Jet Fuel, Naptha, Kerosene, etc.

### SPD Standard Petroleum (Ductile Iron)

For metering refined petroleum products; such as Ethanol, Methanol, Regular and Unleaded Gasoline, Diesel, Bio-Diesel, Natural Gasoline, Vegetable Oils, Kerosene, etc.

## MATERIALS OF CONSTRUCTION

Meter Type	Housing	Rotors	Bearing Plates	Bearing Sleeves	Journals	Timing Gears	Internal Hardware	Seals
SPA	Anodized Aluminum	Anodized Aluminum	Ni-Resist	Carbon Graphite	Hardchrome Stainless Steel	Stainless Steel	Stainless Steel	Viton®
SPD	Ductile Iron	Stainless Steel	Ni-Resist	Carbon Graphite	Hardchrome Stainless Steel	Stainless Steel	Stainless Steel	Teflon® & Simriz®

*Viton is a registered trademark of E.I. Dupont de Nemours & Co.*

*Teflon is a registered trademark of Dupont Dow Elastomers*

*Simriz is a registered trademark of Freudenberg-NOK*

## REGISTRATION OPTIONS

### COUNTER REGISTER

Liquid measurement volume indication, using a 5 digit large numeral reset display and an 8 digit non-reset totalizer. Electronic or mechanical meter counter register is available. U.S. or Imperial Gallons, Liters, Dekaliter, Barrels, pounds, etc.

### COUNTER PRESET

Select predetermined volume for precise batch control, utilizing preset control valve. Mechanical or electronic preset counters or batch controllers are available.

### TICKET PRINTER

Provides an imprinted ticket record of each delivery transaction. Accumulative or Zero-Start, Face down or Face Up mechanical ticket printers available. Electronic slip or roll printers available for use with various electronic registration.

### ELECTRONIC METER REGISTER

Digital liquid measurement volume indication that offers multiple functions to enhance the flow meter's accuracy and accountability. Most electronic registration are available with rate of flow indication, pulse output, valve control, RS232 and RS485 communication, currency and temperature compensation.

### PULSE TRANSMITTER

The electronic pulse signal output converts the register counter volume per unit value into a electrical pulse stream. The electronic pulse stream can be transmitted to other electronic controllers for rate of flow, volume indication, additive injection or data acquisition.

### TEMPERATURE COMPENSATION

Automatically corrects changes in volume caused by liquid temperature variations, during metered delivery. Normally corrects net volume or mass to 60°F (15°C) based on the product's coefficient of expansion, API or specific gravity.

### MICROSWITCH

Mechanical signal from the Veeder Root preset counter converted into an electrical or pneumatic signal to provide control of remotely located valve, pump, and other system related equipment.

### COUNTER EXTENSION

Raises the elevation of the counter registration for easy visibility or to protect from high temperatures. Counter Extension is required for temperatures more than 180°C (82°C).

### RATE OF FLOW INDICATOR

Mechanical or digital indicator displays the volume at which the liquid is flowing through the flow meter.

### SWIVEL

Allows mechanical registration to be rotated 360°. Designed for the Veeder Root counter register and ticket printer only.

## METER ACCESSORIES

### AIR ELIMINATOR

A float and reed valve operated design senses and removes free air or vapor before it can enter the flow meter. Required for custody transfer applications to ensure the most precise measurement.



**MECHANICAL PRESET VALVE**  
A normally closed, hydraulically balanced piston control valve allows for auto-batch preset deliveries. The right angle, two-stage control valve is mechanically linked to Veeder Root Preset Counter.



### STRAINER

A 90° strainer provides protection from debris entering into the flow meter. Must be mounted in vertical position when assembled with air eliminator. Stainless steel screens are available in 40, 80, 100 & 200 mesh, and 0.050 perforation.



**ELECTRONIC PRESET VALVE**  
A normally closed, two-stage diaphragm preset valve for use with electronic relay control. The solenoid valves are available in 12 or 24 VDC, or 110 VAC coils.



### BULK AIR ELIMINATOR

A bulk air eliminator assembly is designed for use in applications where a high volume of free air may enter the measurement storage system. Available with single or dual SP, AF or SS air eliminators assembled to stainless steel vessel.



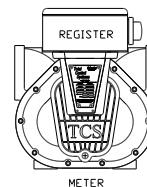
**WAFER CHECK VALVE**  
In-line check valve is mounted between the strainer and meter assembly to help increase air eliminator efficiency by creating additional back pressure.



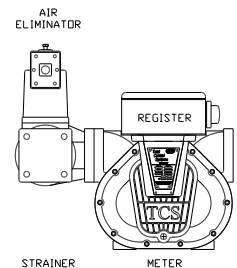
## ASSEMBLY COMBINATIONS

### GROUP COMBINATIONS

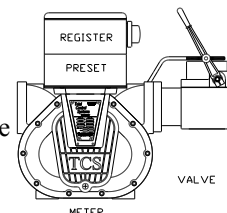
- 2 **Meter & Register**
- 3 Meter, Register & Ticket Printer
- 4 **Meter, Register, Air Eliminator & Strainer**
- 4R **Meter, Register, Air Eliminator & High Volume Strainer**
- 5 Meter, Register & Strainer
- 6 Meter, Register, Ticket Printer, Air Eliminator & Strainer
- 6R Meter, Register, Ticket Printer, Air Eliminator & High Volume Strainer
- 7 Meter, Register, Printer, & Strainer
- 8 **Meter, Register, Preset & Valve**
- 9 Meter, Register, Ticket Printer, Preset & Valve
- 10 **Meter, Register, Preset, Valve, Air Eliminator & Strainer**
- 10R **Meter, Register, Preset, Valve, Air Eliminator & High Volume Strainer**
- 11 Meter, Register, Ticket Printer, Preset, Valve, Air Eliminator & Strainer
- 11R Meter, Register, Ticket Printer, Preset, Valve, Air Eliminator & High Volume Strainer
- 12 Meter, Register, Preset, Valve & Strainer
- 13 Meter, Register, Ticket Printer, Preset, Valve & Strainer



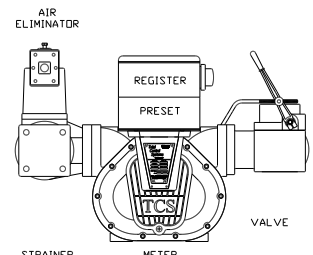
GROUP 2



GROUP 4



GROUP 8



GROUP 10

### METER ORIENTATION

- A Meter Assembly with Veeder Root Registration
- B Meter assembly less Veeder Root Registration
- C Meter Assembly for use with Electronic Registration (less calibration adjuster)
- D Meter Assembly with direct drive pulse transmitter



Meter A  
(700-20SP10AT)



Meter B  
(700-20SP10RBX)

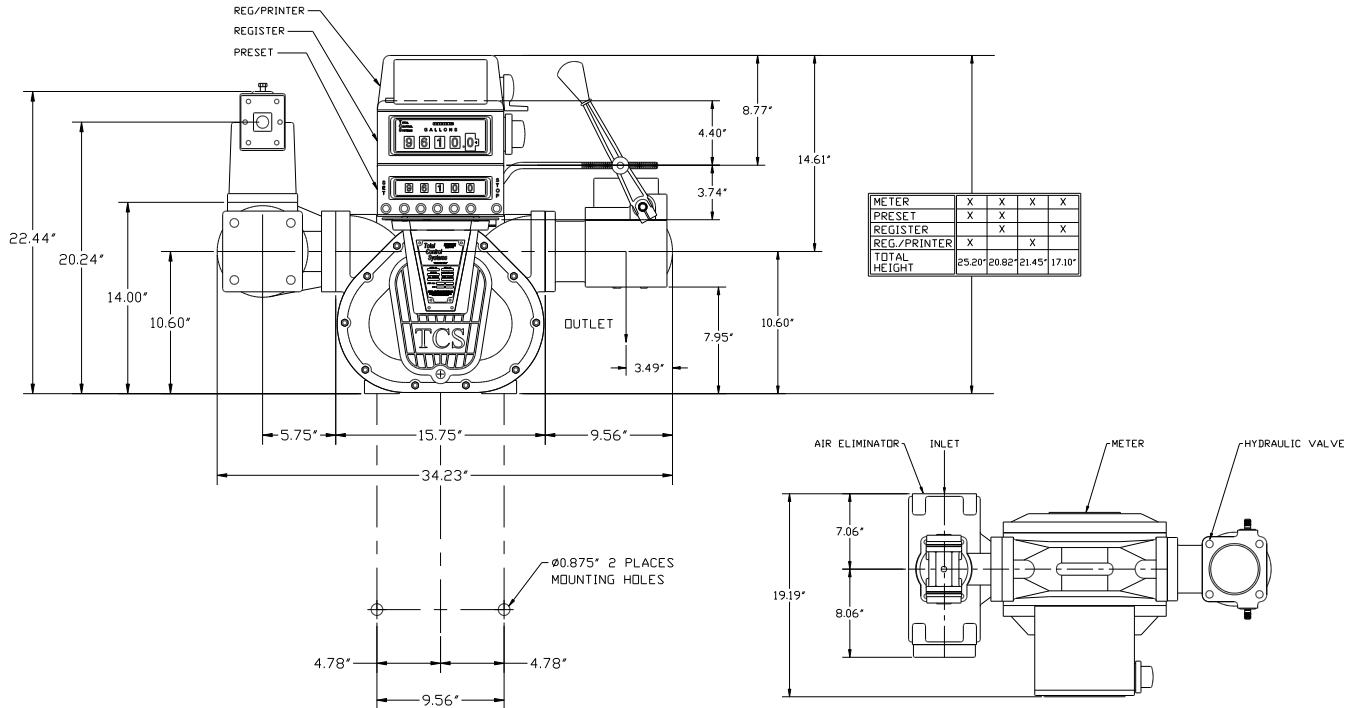


Meter C  
(700-20SP10CXA)



Meter D  
(700-30SP2DX)

**700-45 DIMENSIONS**



**700-45 NET WEIGHTS IN POUNDS (KILOGRAMS)**

Meter Type	Flow Meter	Register Counter	Preset Counter	Ticket Printer	Air Eliminator/ Strainer	Bulk Air Eliminator	Strainer	Electronic Valve	Mechanical Valve
SPA	110 (49.9)	12 (5.4)	10 (4.5)	12 (5.4)	32 (14.5)	134 (60.8)	25 (11.3)	Consult Factory	17 (7.7)
SPD	275 (124.7)	12 5.4	10 4.5	12 5.4	74 (33.6)	144 (65.3)	53 (24.0)	Consult Factory	N/A

**WARRANTY**

Total Control Systems 700 rotary meters and accessory components sold to the original purchaser for a period of TWELVE (12) months from installation or EIGHTEEN (18) months from the date of shipment, to be free, under normal use and service, from defects in material and workmanship. If a warranty dispute occurs the DISTRIBUTOR may be required to provide proof of date of sale. Defects occurring within the stated warranty period, will be repaired or replaced, at TCS's option; provided that part or parts are returned to TCS transportation changes prepaid, and TCS's examination discloses the parts or workmanship to have been defective upon delivery to the purchaser. All repaired or warranted meters will be shipped Ex-works Fort Wayne, Indiana. Total Control Systems shall not be liable for consequential damages, whether or not arising out of warranty, negligence or otherwise.

NOTE: The above warranty applies only to Total Control Systems, Fort Wayne, Indiana manufactured products. Private label and OEM engineered products are specifically excluded from the above warranty. Consult factory for non-TCS manufacturer's warranty.



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